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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 595 RTV SILICONE-CLEAR known as 595 RTV Clear 190 ml AE	IDH number:	743915
Product type:	Silicone	Item number:	40481
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CONTENTS UNDER PRESSURE.
 CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION. CONTAINS GAS UNDER PRESSURE;
 MAY EXPLODE IF HEATED.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
GASES UNDER PRESSURE	Liquef. Gas

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Protect from sunlight. Store in a well-ventilated place.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10
Silicon dioxide	7631-86-9	5 - 10
Norflurane	811-97-2	5 - 10
Substituted Silane	Proprietary	1 - 5
Acetic acid	64-19-7	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. In case of adverse health effects seek medical advice.
Symptoms:	See Section 11.
Notes to physician:	Treat symptomatically.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

Storage: For safe storage, store between 0 °C (32°F) and 60 °C (140°F) Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated middle	5 mg/m3 TWA Inhalable fraction.	5 mg/m3 PEL Mist.	None	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Norflurane	None	None	1,000 ppm (4,240 mg/m3) TWA	None
Substituted Silane	None	None	None	None
Acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m3) PEL	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Butyl rubber gloves. Chemical resistant, impermeable gloves. Nitrile gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Aerosol, Paste
Color: Translucent
Odor: Acetic acid
Odor threshold: Not available.
pH: Not available.
Vapor pressure: < 10 mm hg (20 °C (68°F))
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 1.03 at 20 °C (68°F)
Vapor density: Heavier than air.
Flash point: > 93.33 °C (> 199.99 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: 4 % (acetic acid)
Flammable/Explosive limits - upper: 19.9 % (acetic acid)
Autoignition temperature: Not available.
Evaporation rate: Not available.
Solubility in water: Not soluble. Polymerizes in presence of water.
Partition coefficient (n-octanol/water): Not available.
VOC content: 3.9 %; 39.4 g/l (calculated)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of silicon. Oxides of carbon. Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.
Incompatible materials:	Acids. Bases. Oxidizing agents. Water
Reactivity:	Not available.
Conditions to avoid:	Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated middle	None	Irritant
Silicon dioxide	Oral LD50 (RAT) = > 22,500 mg/kg	Nuisance dust
Norflurane	None	Cardiac, Central nervous system, Irritant, Respiratory, Skin
Substituted Silane	None	Irritant, Allergen
Acetic acid	Oral LD50 (RABBIT) = 1,200 mg/kg Oral LD50 (RAT) = 3.53 g/kg Oral LD50 (RAT) = 3.31 g/kg Dermal LD50 (RABBIT) = 1,060 mg/kg Inhalation LC50 (RAT, 4 h) = 11.4 mg/l	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated middle	No	No	No
Silicon dioxide	No	No	No
Norflurane	No	No	No
Substituted Silane	No	No	No
Acetic acid	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.2
Identification number: UN 1950
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, non-flammable
Hazard class or division: 2.2
Identification number: UN 1950
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: AEROSOLS
Hazard class or division: 2.2
Identification number: UN 1950
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Pressure
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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