



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Urethane Seam Sealer, PN 08367, Black

Product Identification Numbers

60-4550-5462-1

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Seals interior and exterior automotive seams and joints.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Suspected of causing cancer.

Causes damage to organs:
sensory organs |

Causes damage to organs through prolonged or repeated exposure:
nervous system |

May cause damage to organs through prolonged or repeated exposure:
sensory organs |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dust/fume/gas/mist/vapors/spray.
In case of inadequate ventilation wear respiratory protection.
Wear protective gloves and eye/face protection.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Get medical advice/attention if you feel unwell.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

26% of the mixture consists of ingredients of unknown acute dermal toxicity.

94% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Urethane Polymer	68130-40-5	15 - 40 Trade Secret *
Sulfonic acids, C10-18-alkane, Ph Esters	70775-94-9	10 - 30 Trade Secret *
Poly(vinyl chloride)	9002-86-2	10 - 30 Trade Secret *
Xylene	1330-20-7	5 - 10 Trade Secret *
Calcium oxide	1305-78-8	1 - 5 Trade Secret *
Ethylbenzene	100-41-4	1 - 5 Trade Secret *
Hydrotreated Light Petroleum Distillates	64742-47-8	0.5 - 1.5 Trade Secret *
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	< 0.2 Trade Secret *
Carbon Black	1333-86-4	< 0.3 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

DO NOT USE WATER In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceCarbon monoxide
Carbon dioxide**Condition**During Combustion
During Combustion**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Keep away from reactive metals (eg. Aluminum, zinc etc.) to avoid the formation of hydrogen gas that could create an explosion hazard. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
Ethylbenzene	100-41-4	CMRG	TWA:25 ppm;STEL:75 ppm	
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
FREE ISOCYANATES	101-68-8	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	

P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	OSHA	CEIL:0.2 mg/m3(0.02 ppm)	
Calcium oxide	1305-78-8	ACGIH	TWA:2 mg/m3	
Calcium oxide	1305-78-8	OSHA	TWA:5 mg/m3	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	CMRG	TWA:50 ppm;STEL:75 ppm	
Xylene	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	CMRG	TWA:0.5 mg/m3	
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Hydrotreated Light Petroleum Distillates	64742-47-8	CMRG	TWA:165 ppm	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	A3: Confirmed animal carcin., Skin Notation
Poly(vinyl chloride)	9002-86-2	ACGIH	TWA(respirable fraction):1 mg/m3	A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Natural Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Solvent odor, white paste.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	137 °C
Flash Point	No flash point
Evaporation rate	<i>Not Applicable</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	0.6 % volume
Flammable Limits(UEL)	7 % volume
Vapor Pressure	11 mbar [<i>Ref Std: AIR=1</i>]
Vapor Density	4 [<i>Ref Std: AIR=1</i>]
Density	1.16 g/ml
Specific Gravity	1.17 [<i>Ref Std: WATER=1</i>]
Solubility- non-water	<i>No Data Available</i>
Autoignition temperature	> 200 °C
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Hazardous Air Pollutants	0.113 lb HAPS/lb solids [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	108 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Volatile Organic Compounds	9.2 % weight [<i>Test Method: calculated per CARB title 2</i>]
Percent volatile	9.2 % [<i>Details: Excluding exempt compounds</i>]
VOC Less H2O & Exempt Solvents	108 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

High shear and high temperature conditions

Sparks and/or flames

Temperatures above the boiling point

10.5. Incompatible materials

Amines

Alcohols

Water

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Accelerators

Al or Mg powder and high/shear temperature conditions

Alkali and alkaline earth metals

Reactive metals

Reducing agents

Strong acids

Strong bases

Combustibles

Finely divided active metals

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the

cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Prolonged or repeated exposure may cause target organ effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Urethane Polymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Poly(vinyl chloride)	Dermal		LD50 estimated to be > 5,000 mg/kg
Poly(vinyl chloride)	Ingestion		LD50 estimated to be > 5,000 mg/kg
Sulfonic acids, C10-18-alkane, Ph Esters	Dermal	Rat	LD50 > 1,000 mg/kg
Sulfonic acids, C10-18-alkane, Ph Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Calcium oxide	Ingestion	Rat	LD50 > 2,500 mg/kg
Hydrotreated Light Petroleum Distillates	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrotreated Light Petroleum Distillates	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.0 mg/l
Hydrotreated Light Petroleum Distillates	Ingestion	Rat	LD50 > 5,000 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.369 mg/l
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Poly(vinyl chloride)	Professional judgement	No significant irritation
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Mild irritant
Calcium oxide	Human	Corrosive
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Carbon Black	Rabbit	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Calcium oxide	Rabbit	Corrosive
Hydrotreated Light Petroleum Distillates	Rabbit	Mild irritant
Carbon Black	Rabbit	No significant irritation
P,P'-Methylenebis(phenyl isocyanate)	official classification	Severe irritant

Skin Sensitization

Name	Species	Value
Ethylbenzene	Human	Not sensitizing
Hydrotreated Light Petroleum Distillates	Guinea pig	Not sensitizing
P,P'-Methylenebis(phenyl isocyanate)	official classification	Sensitizing

Respiratory Sensitization

Name	Species	Value
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Poly(vinyl chloride)	In Vitro	Not mutagenic
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Calcium oxide	In Vitro	Not mutagenic
Hydrotreated Light Petroleum Distillates	In Vitro	Not mutagenic
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
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Carcinogenicity

Name	Route	Species	Value
Poly(vinyl chloride)	Not Specified	Rat	Some positive data exist, but the data are not sufficient for classification
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Hydrotreated Light Petroleum Distillates	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Poly(vinyl chloride)	Not Specified	Not toxic to development	Mouse	NOAEL Not available	during gestation
Xylene	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene	Ingestion	Not toxic to male reproduction	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Xylene	Inhalation	Some positive female reproductive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.004 mg/l	during organogenesis

Lactation

Name	Route	Species	Value
Xylene	Ingestion	Mouse	Does not cause effects on or via lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours

Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Calcium oxide	Inhalation	respiratory irritation	May cause respiratory irritation	Not available	NOAEL Not available	occupational exposure
Hydrotreated Light Petroleum Distillates	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrotreated Light Petroleum Distillates	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Poly(vinyl chloride)	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL .013 mg/l	22 months
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart endocrine system hematopoietic system muscles kidney and/or bladder respiratory system	All data are negative	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart skin endocrine system bone, teeth, nails,	All data are negative	Mouse	NOAEL 1,000 mg/kg/day	103 weeks

		and/or hair hematopoietic system immune system nervous system respiratory system				
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.4 mg/l	28 days
Ethylbenzene	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair muscles	All data are negative	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart immune system respiratory system	All data are negative	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 680 mg/kg/day	6 months
Carbon Black	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks

Aspiration Hazard

Name	Value
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard
Hydrotreated Light Petroleum Distillates	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Xylene	1330-20-7	5 - 10
Xylene (Benzene, 1,2-dimethyl-)	1330-20-7	5 - 10
Xylene (Benzene, 1,3-dimethyl-)	1330-20-7	5 - 10
Xylene (Benzene, 1,4-dimethyl-)	1330-20-7	5 - 10
Xylene (Benzene, dimethyl-)	1330-20-7	5 - 10
Ethylbenzene	100-41-4	1 - 5

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	Carcinogen
Carbon Black	1333-86-4	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 2 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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